BURNER REPORT for IGS Units 1 & 2

Content Outline:

Burner History

Boiler Acceptance Testing

Concerns- Cooling Air Flow Requirements vs Backplate Temps

Documentation- IPSC Inspection reports

Consulting Reports

Discussion of Concerns

Mechanical Degradation

Potential Safety Problems

Upgrade Recommendation

Unit 1 Flame Stabilizers (w/ old burners)

Unit 2 New Burners (improved design) and Flame Stabilizers

Drawings

Followup Inspections

Unit 2 Fall 1992

Unit 1 Spring 1993

Combustion (performance) Components discussion

Oxygen profiles

CO

Unburned Carbon in Ash (LOI)

NOx

Fuel/ Air Flow Balance

Cooling Air Flow Requirements

Secondary air windbox damper positions

Burner Front Temperatures

Eyebrows >

Coal Ash Fusion Temperatures

Pulv Configuration

Scanner performance and positioning

Burner Turndowns

Economizer Gas Outlet Temperatures

Heat Distribution thru boiler

Drum Level Indications

Tube wastage

Fuel/ Air Flow Balancing

Fuel flow balancing (restrictor changeouts)

Air flow balancing